

# Service Bulletin



Date	Problem Code	Warranty	Pages	Author
<b>September 14, 2022</b>	-	Parts	<b>2</b>	<b>T. Sullivan</b>
Original		Labor		
<b>X</b> Revised		<b>X</b> Normal Warranty		
Document No.:	<b>SS20091101</b>			
Subject:	<b>Synrgy Accessory Tray Design Changes</b>			
Time Required:	<b>X</b> 15 min	30 min	45min	1 hr +
Distributed To:	<b>X</b> Internal	Dealer	<b>X</b> ISO	<b>X</b> Installer
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## DESCRIPTION:

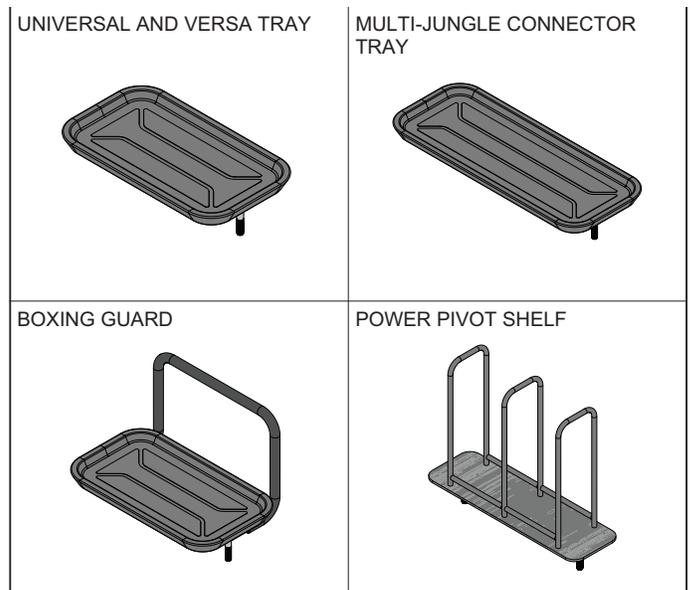
Synrgy90 and Synrgy360 commercial strength series trays, shelves, and guards shipping from Ramsey, Minnesota and Protokon, Hungary are changing designs.

## AFFECTED MODELS:

Synrgy90 (SYN90) and Synrgy360 (FXT) units containing the following:

- Universal and Versa Stations
- Multi-Jungle Connector
- Boxing Option
- Power Pivot Option

Serial numbers XXX1219B001 and above will use the new accessory tray designs.



## SOLUTION:

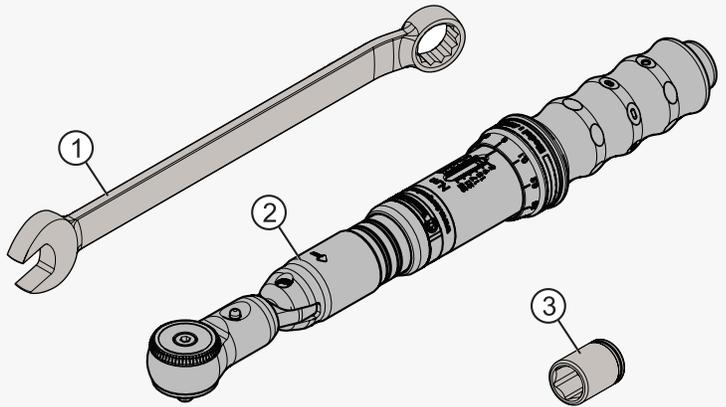
New components are reverse compatible. Order and install new trays, shelves and guards as desired:

LOCATION	OLD	NEW
UNIVERSAL AND VERSA STATIONS	 Part No. 9103993	 Part No. 1005022-0002
MULTI-JUNGLE CONNECTOR	 Part No. 9560193	 Part No. 1005026-0002
BOXING OPTION	 Part No. 9216893	 Part No. 1005022-0002 1005058-0093
POWER PIVOT OPTION	 Part No. 9103993 9223693	 Part No. 1012399-0093

**Tools Required**

- Handtools needed for procedure

Item	Description	Qty.
1	24mm Wrench	1
2	Torque Wrench	1
3	24mm Socket	1

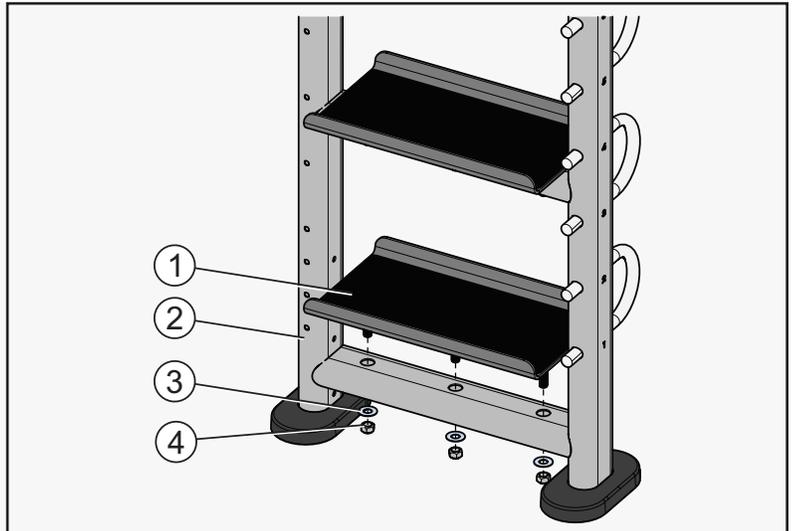


**Instructions**

**1 Remove Tray**

- Loosen and remove hardware and tray from frame

Item	Description	Qty.
1	Tray	1
2	Frame	1
3	Washer	3
4	Nut	3



**2 Replace Tray**

- Add new tray, replace hardware and tighten to 20-25 foot-pounds (27.1 - 33.8 Nm)

Item	Description	Qty.
1	Tray	1
2	Frame	1
3	Washer	3
4	Nut	3

