

Strength Powder Coat Paint

Service Bulletin ST11072001

Revision Date		Problem Code		Warranty Coverage		Pages		Author	
04/18/19		N/A		NA	Parts	3		C. Winkels	
	Original			NA	Labor				
X	Revised			NA	Normal Warranty				
Document No.		ST11072001							
Subject		Strength Powder Coat Paint							
Distributed To:		X	Internal		Dealer	X	ISO		Installer
Time Required:			15 min		30 min		45 min		1 hr+
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DESCRIPTION

Life Fitness is now offering its factory powder coat paint. LF customers can now order the powder to color-match items in their clubs. Note that this is powder coat paint that needs to be electrostatically charged, sprayed and baked onto the items. Refer to bulletin ST05051301 for touch-up paints.

The powder will be sent out in pre-packaged amounts that can not be modified. All sales are final.

Lead time is up to 3 weeks.

AFFECTED SERIES

Current listed commercial strength products:

Life Fitness

- Use Clear Coat (9007198): Cable Motion, Signature (single station, plate loaded & benches/racks), Insignia, Multi-Jungle, Optima, Pro2, Synrgy360 and Circuit
- Without Clear Coat (9007198): Hammer Strength (AS, FW, GB, HD, IL, O, Hammer Select, MTS and PL)

Cybex

- Use Clear Coat (1012020-0001): Any product coated with Monte Carlo Red or Diamond Platinum (Platinum Sparkle with Clear coat).

SOLUTION

Order as needed - note amount in description.

(see following pages for part numbers)

Life Fitness Part Numbers

Part Number	Description
9007101	POWDER, WHITE PAINT, 50 LBS
9007102	POWDER, PLATINUM PAINT, 50 LBS
9007103	POWDER, BLACK PAINT, 55 LBS
9007104	POWDER, MIDNIGHT METALLIC PAINT, 40 LBS
9007111	POWDER, NICKEL PAINT, 35 LBS
9007112	POWDER, ICE BLUE METALLIC PAINT, 50 LBS
9007113	POWDER, RED PAINT, 50 LBS
9007114	POWDER, BLUE PAINT, 45 LBS
9007115	POWDER, YELLOW PAINT, 50 LBS
9007117	POWDER, PLANET FITNESS SAFETY YELLOW PAINT, 45 LBS
9007118	POWDER, PLANET FITNESS SOLID PURPLE PAINT, 50 LBS
9007119	POWDER, RETRO FITNESS HEX YELLOW PAINT, 50 LBS
9007120	POWDER, CANDY APPLE RED PAINT, 45 LBS
9007193	POWDER, HIGH WEAR GRAY, 50LBS
9007194	POWDER, CHROME PAINT, 55 LBS (BASE FOR CANDY APPLE RED)
9007198	POWDER, CLEAR PAINT, 35 LBS

- For Candy Apple Red: Chrome (base), Candy Apple Red (2nd coat) and Clear Coat (3rd coat) are needed

Cybex Part Numbers

Part Number	Description
1012011-0001	POWDER, BLACK WRINKLE EPOXY, 55 LBS
1012012-0001	POWDER, BLACK CHROME, 55 LBS
1012013-0001	POWDER, NIGHTSTORM BLACK, 55 LBS
1012014-0001	POWDER, PLATINUM SPARKLE, 55 LBS
1012015-0001	POWDER, METALTONE GOLD, 55 LBS
1012016-0001	POWDER, AERO YELLOW, 55 LBS
1012017-0001	POWDER, PURPLE FUSION, 55 LBS
1012018-0001	POWDER, PF YELLOW, 55 LBS
1012019-0001	POWDER, MONTE CARLO RED, 55 LBS
1012020-0001	POWDER, CLEAR, 50 LBS
1012021-0001	POWDER, MOJAVE BROWN, 33 LBS
1012022-0001	POWDER, DENALI BROWN, 33 LBS
1012023-0001	POWDER, SILICONE SILVERS, 33 LBS
1012024-0001	POWDER, GRAPHITE BLACK, 33 LBS
1012025-0001	POWDER, QUARTZ WHITE, 55 LBS
1012026-0001	POWDER, PAMPLONA RED, 50 LBS
1012027-0001	POWDER, CAYENNE RED, 25 LBS
1012028-0001	POWDER, ECLIPSE BLACK, 55 LBS
1012029-0001	R/C PERFORMANCE PURPLE, 50 LBS
1012030-0001	R/C PERFORMANCE YELLOW, 50 LBS
1012031-0001	POWDER, ARCTIC WHITE, 55 LBS
1012032-0001	POWDER, CUMULUS WHITE, 55 LBS

- For Monte Carlo Red: Monte Carlo Red (base coat) and Clear (2nd coat) are needed.

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