

Touch Up Paint

Service Bulletin CY18081601

Revision Date		Problem Code		Warranty Coverage		Pages		Author	
08/16/2018		N/A		Parts		2		Judy Weinzetl	
X	Original			Labor					
	Revised			Normal Warranty					
Document No.		CY18081601				Rev.:AA			
Subject		Touch up Paint							
Distributed To:		X	Internal	X	Dealer	X	ISO	X	Installer
Time Required:			15 min		30 min		45 min	X	1 hr+
<i>Life Fitness proprietary and confidential information. For the use of the intended recipient only. The information and instructions in this bulletin are intended for use by skilled technicians. Warranty information is for reference only and is subject to change. Contact the local Life Fitness representative for more information.</i>									

DESCRIPTION

Touch up paint application 3 step process for Cybex Monte Carlo Red/ Jolly Pop.

REQUIRED TOOLS

- Clean cloth
- Sand paper - 200 Grit
- Masking tape

RECOMMENDED SOLUTION

Order Kit 1009545-0001

KIT CONTENTS

Description	Quantity
Base coat - Touch up color spray Platinum Sparkle	1
Top Coat - Touch up color spray Red Dupli - Color MC 200	1
Overcoat - Clear gloss spray Clear High Gloss Enamel	1

Prepare Surface Area

1. Sand the damaged area to blend out all scratches.
2. Clean the sanded surface free of all dust.
3. Mask/cover all surrounding areas to protect from over-spray.

Touch up color application process

1. Apply a light even coat of the base coat color of the sanded area and let dry.
2. Apply a light even coat of the top coat color over the entire base coat area and let dry.
 - 👉 **NOTE:** Additional coats of the top coat color will be required to obtain the desired finish appearance to match the original color surrounding the repaired area.
3. Allow desired color to dry
4. Apply a light even coat of clear high gloss enamel over the repaired area and let dry.

Cybex® and the Cybex logo are registered trademarks of Cybex International, Inc.

Columbia Center III - 9525 West Bryn Mawr Ave, Rosemont, IL 60018 • 800-351-3737 • 847-288-3700 • FAX 800-216-8893

© Copyright 2018, Cybex International, Inc. • www.cybexintl.com • CY18081601 • 2018